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D4935-1

Job Sheet 183160



Part No: D4935-1

Job Qty: 10 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV-B IPP REV:A 13.10.02 NEW ISSE DD VERF:JLM IPP REV:B 14.06.18 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		SC 8/21/18
100	Waterjet	10 pcs	9/21/18	9/21/18	0.00	0.36	Waterjet1		SC 8/21/18
110	QC	10 pcs	9/21/18	9/21/18	0.00	0.00	QC2 Waterjet-1		SC 8/21/18
120	QC	10 pcs	9/21/18	9/21/18	0.00	0.00	QC8-5		38
130	Brake NC	10 pcs	9/21/18	9/21/18	0.01	0.14	Brake NC 2		SB 9-89 DAS
140	QC	10 pcs	9/21/18	9/21/18	0.00	0.00	QC5		SEP 21 2018 68
150	HandFinish	10 pcs	9/21/18	9/21/18	0.00	0.11	HandFinish1		SAIS 09-24-89
160	QC	10 pcs	9/21/18	9/21/18	0.00	0.00	QC7-4		BE 18-9-26
170	Powdercoat	10 pcs	9/21/18	9/21/18	0.00	0.11	Powdercoat11		BE 18-9-26
180	QC	10 pcs	9/21/18	9/21/18	0.00	0.00	QC3		DAS SEP 26 2018 68
190	Packaging	10 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2	5/12/18	SEP 27 2018 9-89
200	QC21-SA	10 Ea	9/21/18	9/21/18	0.00	0.00	QC21		9-89 DAS SEP 27 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr as required

Descriptions: 170 - START TIME: 12:50 OVEN TEMPERATURE: 320° FINISH TIME: 1:20

M138839.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.1130 sf (.0113 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	224	0

Part Specifications

Specifications could not be found.

Plex 9/13/18 9:12 AM Dart.Gagnon.Michelle

DART
AEROSPACE

Container No: S110370

Part: D4935-1

Job No: 183160

Serial No/Batch: S110370

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/15/18

